

Pallet Pro™ On-Board Power System and 6 Volt Group 27 Deep Cycle Bloc Batteries

## **Element® Pallet Pro™ On-Board Power System**

## **Application**

The Pallet Pro is an integrated valve-regulated lead acid battery and charging system designed for 24 volt electric walkie pallet trucks with loading capacities of up to 4,500 pounds.

## **System Design**

GNB® Industrial Power's Pallet Pro houses a "smart" HF charger complete with auto stop/start capabilities and four, 6-volt Element deep cycle bloc batteries connected in series to provide a 24 volt system with up to 25% more capacity, at the 6 hour rate, than competitively published rates.

## Less Maintenance

Element batteries mean reduced maintenance. Most of the expense, time and safety concerns typically associated with conventional flooded battery maintenance are reduced under normal operating conditions, including cell watering, acid equalization, acid spills, corrosion and waste treatment systems.

#### Pallet Pro Design

The Element deep cycle bloc batteries used in the Pallet Pro incorporate the proven Absolyte® technology used in larger industrial Element cells for just a fraction of the cost. Element batteries have a more robust design with lower internal resistance than traditional flooded batteries, providing higher voltage.

## **Battery Warranty**

The Pallet Pro system is warranted for 18 Months or 300 equivalent cycles. For more specific information, see Limited Warranty GB3853.

#### **Automatic On-Board Charger**

Because the on-board charger used with the Pallet Pro is fully automatic, operator guesswork is eliminated. Unlike other chargers, this charger uses the precise "I-E-I" charge profile to correctly determine the proper recharge time required.

Charging begins with a constant 25 amp start rate until the batteries reach the appropriate gassing voltage. At this point, the charge adjusts to a constant voltage stage to minimize gassing, finishes off with a constant current to ensure a quick and complete charge, and finally shuts down automatically when the batteries are fully recharged. International versions are available.

#### **Opportunity Charging Benefits**

With the Pallet Pro, battery charging is simple and efficient, offering operators freedom from the charging limitations of conventional flooded batteries. Operators can take full advantage of extended breaks or downtime between shifts to opportunity charge their Pallet Pro, which translates into better use of operator time and increased productivity!

Optimum Depth of Discharge for opportunity charging is between 30% - 70%. A minimum charge time of 1/2 hour and an additional cool down period is recommended for best results. Contact your local GNB sales representative for more information on appropriate procedures when incorporating opportunity charging into your battery program.



# **Summary Specifications:**

Battery Warranty
Automatic On-Board Charger
Less Maintenance
Opportunity Charging



## Element® Pallet Pro™ On-Board Power System

## 1. Element Valve Regulated Batteries

6 Volt, Element bloc batteries reduce the hazards and mess associated with typical flooded battery maintenance and allows opportunity charging benefits. VIRTUALLY NO HYDROGEN GASSING AND MINIMAL MAINTENANCE.

## 2. Metal Bracket Design

Additional shock absorption to minimize both horizontal and vertical battery movement. BATTERIES ARE SECURED INSIDE THE TRAY TO help eliminate POTENTIAL VIBRATION DAMAGE.

#### 3. 10 Gauge Steel Housing

Durable, 100% powder coated tray. HELPS ENSURE A LONGER LASTING MORE DURABLE TRAY UNDER A VARIETY OF CONDITIONS.

## 4. Automatic Start/Stop and LED Display

Eliminates operator guesswork on required recharge time and charging status. HELPS ENSURE SAFE, SIMPLE AND RELIABLE OPERATION. HELPS PROTECT AGAINST HARMFUL EFFECTS OF OVER- AND UNDER-CHARGING.

## 5. Optional Temperature Compensation

Helps to ensure that batteries are optimally charged even when they are cold or hot. To achieve precision charging, the PalletPro systems can be equipped to use temperature sensors along with specially designed charge algorithms, to compensate for fluctuating battery temperatures. This enables the PalletPro systems to adapt to different operating conditions.

#### 6. Grommet Around Cable Exits

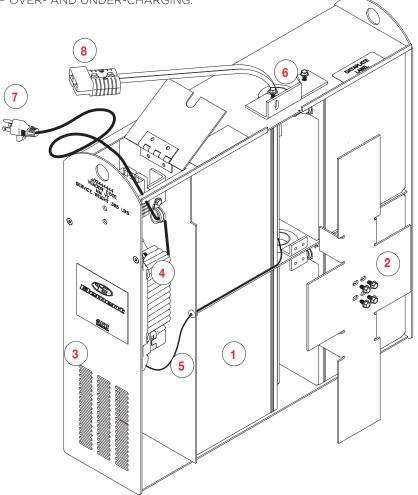
Rubber grommet protects against cable chafing after daily usage. HELPS ENSURE SAFER OPERATION.

## 7. Easy to Store 7 foot AC Cord

Charge the system anywhere there is a 110/120 volt, 15 amp AC outlet. International chargers are available for 220 VAC 50 Hz areas. FOR EASY, CONVENIENT RECHARGES.

## 8. SB175 Connector and 35" Lead Length.

Other connectors are available upon request.





## **OUR TOTAL ENERGY SOLUTIONS**





## Element® 6 Volt Group 27 Deep Cycle Bloc Batteries

## **Application**

Valve-Regulated deep cycle bloc batteries designed for use in Pallet Pro systems, maintenance (scissor) lifts, wheel chairs, neighborhood electric vehicles (NEVs), golf carts, personnel carriers, and other small powered electric vehicles.

These BCI Group 24 and Group 27 size batteries are engineered to provide full shift performance to an 80% depth of discharge (D.O.D.), equal to 1.90 volts per cell. Tests performed to measure battery life expectancy have resulted in battery life greater than 300 cycles.

## **Battery Warranty**

Element Group 24 and Group 27 deep cycle bloc batteries are warranted for 90 days. When purchased as a replacement for a Pallet Pro system, GNB Industrial Power will honor the warranty remaining on the original system if longer than 90 days. Contact your local GNB Sales Representative for warranty details.

## **Less Maintenance**

Element valve regulated deep cycle bloc batteries mean reduced maintenance. Most of the expense, time and safety concerns typically associated with conventional flooded battery maintenance are reduced under normal operating conditions, including cell watering, acid equalization, acid spills, corrosion and waste treatment systems.

## "Designed In" Quality Manufacturing Made in the USA.

Quality manufacturing processes for the Element series of deep cycle bloc batteries incorporate some of the industry's most advanced technologies including: 100% automated helium leak detection system, computer controlled "fill by weight" acid filler, and capacity testing of every unit.

## **Innovative Technology**

Element deep cycle bloc batteries incorporate the proven Absolyte® technology used in larger industrial Element cells.

Because of the Element design, there is virtually no gassing while charging under normal operating conditions, eliminating the need for special ventilation and a dedicated charging room.

## Fully Recyclable

GNB takes pride in its commitment to a better environment. Its Total Battery Management program, an integrated approach to manufacturing, distributing and recycling of lead acid batteries, has been developed to help ensure a safe and responsible life cycle for all of its products.



# Summary Specifications:

Battery Warranty Fully Recyclable Less Maintenance Made in the USA

## **Element Deep Cycle Bloc Battery Design**



Retains the electrolyte in a highly porous mat to help prevent leakage and promote efficient recombination. NO WATERING IS REQUIRED under normal operating conditions.

## 2. M6 Bolts, Brass Inserts and Bolt-On Connectors

Reduced electrical resistance and increased voltage.

## 3. Self-Resealing Pressure Relief Valve & Flash Arrestor

Relief valves control internal pressure for efficient recombination during recharge. The safety vent opening pressure is 2.5 - 5.5 psi. Anti-flame design prevents sparks from entering the cell.

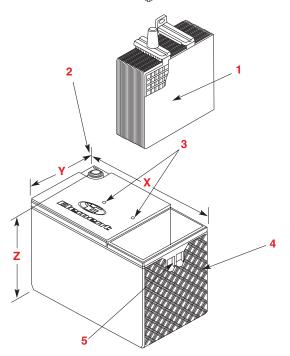
## 4. Reinforced Polypropylene Container and Cover

Side rib pattern for extra support.

## 5. Lead Calcium Alloy Negative Plate

NOTE

Packaged complete with SS-316 bolts and washers. Weekly Self-Discharge 0.5 - 1.0% Design or specifications subject to change without notice

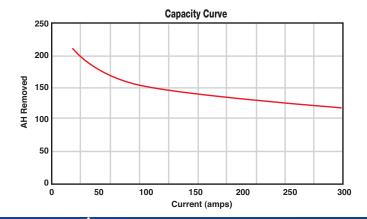


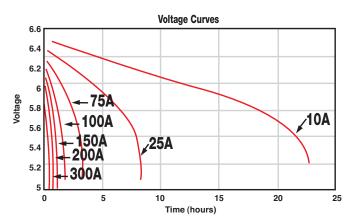
## **Element Deep Cycle Bloc Battery Specifications**

Battery Part Number	Battery DC Volts	20 Hour Rate		Capacity 6 Hour Rate		3 Hour Rate		Battery Dimensions (inches/mm)			Nominal - Weight <sup>2</sup>
		AMP- HRS	KWH	AMP- HRS	KWH	AMP- HRS	KWH	X LGTH	Y WDTH	Z' HT¹	(lbs./kg)
M83CHP06V27	6	220	1.30	195	1.15	175	1.03	12.05 306	6.85 174	8.80 224	75 <b>34</b>

<sup>&</sup>lt;sup>1</sup> Height to top of post. Bolt, washer and connector typically increases height by 0.450 in. (11mm)

## Element M83CHP6V27 Discharge Characteristics [At 25°C (77°F)]







<sup>&</sup>lt;sup>2</sup> Weight +/- 1kg. +/-2.2lbs